

Garant

Indexable insert for turning VC.T 110302, for finish machining, Grade: HB7140-2

**Order data**

Order number	261364 HB7140-2
GTIN	4067263329879
Item class	21G

Technical description

Cutting depth a_p	0.2 - 1.5 mm
Tolerance	M
Cutting speed v_c main application	70 - 230 m/min
Number of changes/inserts	2
Grade	HB7140-2
Chip breaker	VS
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.2 mm
Cutting conditions	heavily interrupted
Coating	coated

ISO code indexable insert	VCMT 110302
Main application	M
Tool material	Carbide
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning